

# MONTAGE II<sup>®</sup>

INDUSTRIAL ORNAMENTAL STEEL FENCE



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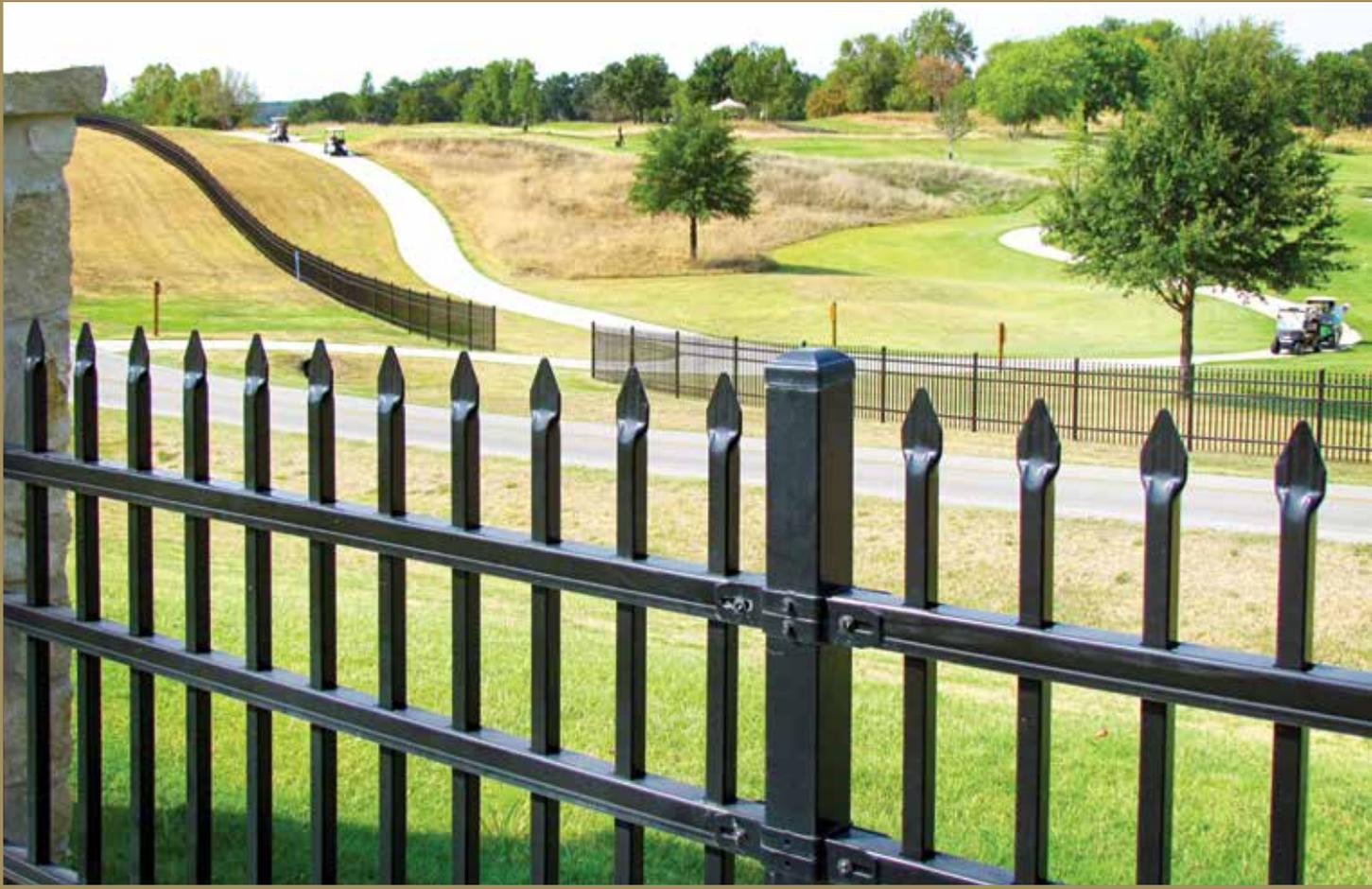


# STRENGTH & BEAUTY

SECURITY HAS NEVER BEEN MORE ELEGANT

Manufactured for strength with a penchant for beauty, *Montage II* is an *industrial grade steel fence* that delivers on all levels. *Superior welding* techniques create a profile that lends itself to *stylish design* while sustaining a level of unmatched security through *all-terrain flexibility*. *Sophisticated protection* is the simplest way to describe the Montage II perimeter security fence system.





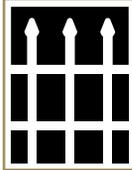
*Primary applications for Montage II ornamental steel fence systems include:*

- ⇨ Stadiums*
- ⇨ Water Districts*
- ⇨ Public Housing*
- ⇨ Railway*
- ⇨ Multi-Family Housing*
- ⇨ Self-Storage*
- ⇨ Assisted Living*
- ⇨ Municipal*
- ⇨ Institutions*
- ⇨ Manufacturing*
- ⇨ Parks & Recreation*



# MONTAGE II<sup>®</sup>

## INDUSTRIAL ORNAMENTAL STEEL FENCE

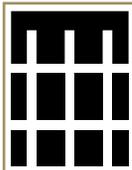


### CLASSIC<sup>™</sup>

TIMELESS & ELEGANT

*Extended pickets* that culminate to an *arrow-pointed spear* capture the look of old style wrought iron fencing. *Single or double swing & slide gates* that perfectly match this fence style are also available.

- 4-rail panels | 6', 7' & 8' heights | flush bottom or extended picket
- 3-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket
- 2-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket



### GENESIS<sup>™</sup>

PERSONALIZED & SECURE

*Extended flat-topped pickets* serve as a base for your choice of accent finials providing a customized design. *Single or double swing & slide gates* that perfectly match this fence style are also available.

- 4-rail panels | 6', 7' & 8' heights | flush bottom or extended picket
- 3-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket
- 2-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket

## ADORNMENT OPTIONS



QUAD FLARE



TRIAD

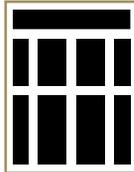


ROYALTY



BALL POST CAP

1"sq. x 14ga. PICKETS | 1.75" x 1.75" x 12ga. RAILS | 2.5"sq. x 12ga. / 3"sq. x 12ga. POSTS

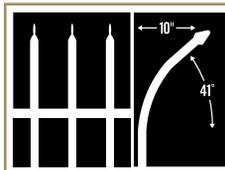


**MAJESTIC™**

SLEEK & MODERN

The *flush top rail* projects a more *modern*, streamlined look that beautifully accents flowers and shrubs when used as border landscaping. *Single or double swing & slide gates* that perfectly match this fence style are also available.

- 4-rail panels | 6', 7' & 8' heights | flush bottom or extended picket
- 3-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket
- 2-rail panels | 3', 3½', 4', 5', 6', 7' & 8' heights | flush bottom or extended picket



**INVINCIBLE™**

INTREPID & FORTIFIED

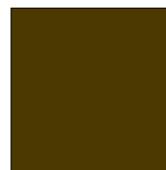
*Pickets curve outward* gracefully with a duality that acts as an attractive yet *visually intimidating* deterrent. *Single or double swing & slide gates* that perfectly match this fence style are also available.

- 4-rail panels | 7' & 8' heights | flush bottom or extended picket
- 3-rail panels | 3½', 7' & 8' heights | flush bottom or extended picket  
*(3½' panels available with flush bottom rail only)*
- 2-rail panels | 3', 3½', 7' & 8' heights | flush bottom or extended picket

## COLOR OPTIONS



BLACK



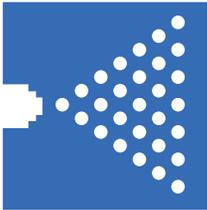
BRONZE



# E-COAT™

Major corrosion problems start from the inside. That's why all products in the Montage® family are **COATED INSIDE & OUT**. Our **GALVANIZED STEEL FRAMEWORK** is subjected to a **MULTI-STAGE PRE-TREATMENT/WASH**, followed by a **DUPLEX CATHODIC ELECTROCOAT SYSTEM** consisting of an **EPOXY PRIMER**, which significantly increases corrosion protection, and an **ACRYLIC TOPCOAT**, which provides the protection necessary to **WITHSTAND ADVERSE WEATHERING EFFECTS**.

## PRE-TREATMENT



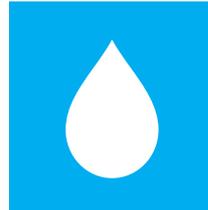
**ALKALINE  
SPRAY WASH**

1



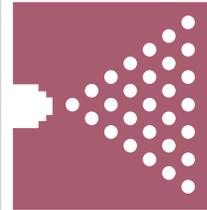
**ALKALINE  
IMMERSION**

2



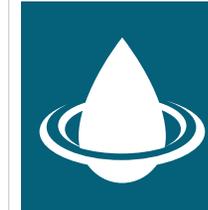
**WATER  
IMMERSION**

3



**SPRAY  
CONDITIONER**

4



**PHOSPHATE  
IMMERSION**

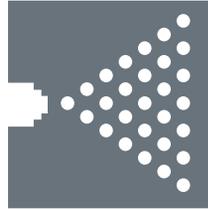
5

## EPOXYPROCESS



**ELECTRO COAT  
EPOXY PRIMER**

10



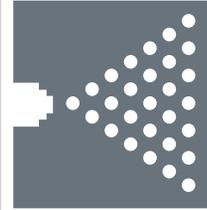
**PERMEATE  
SPRAY RINSE**

11



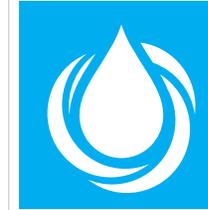
**PERMEATE  
IMMERSION**

12



**PERMEATE  
SPRAY RINSE**

13



**REVERSE OSMOSIS  
HALO RINSE**

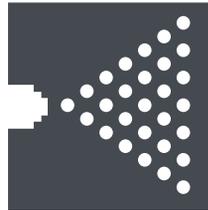
14

## ACRYLICFINISH



**ELECTRO COAT  
ACRYLIC PRIMER**

17



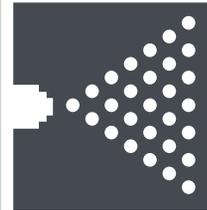
**PERMEATE  
SPRAY RINSE**

18



**PERMEATE  
IMMERSION**

19



**PERMEATE  
SPRAY RINSE**

20



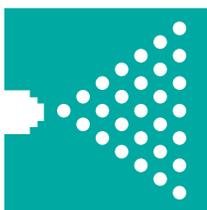
**REVERSE OSMOSIS  
HALO RINSE**

21



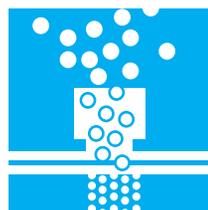

**WATER  
IMMERSION**

6



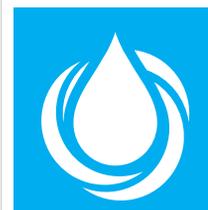
**NON-CHROMATE  
SPRAY SEAL**

7



**REVERSE OSMOSIS  
IMMERSION**

8



**REVERSE OSMOSIS  
HALO RINSE**

9

*Immersion processes coat & cleanse the inside of the fence components as thoroughly as the outside. This prevents corrosion giving Montage II products the ability to withstand the elements & be maintenance free.*



**FINISH CURING  
OVEN**

15



**COOLING  
TUNNEL**

16



**FINISH CURING  
OVEN**

22



**COOLING  
TUNNEL**

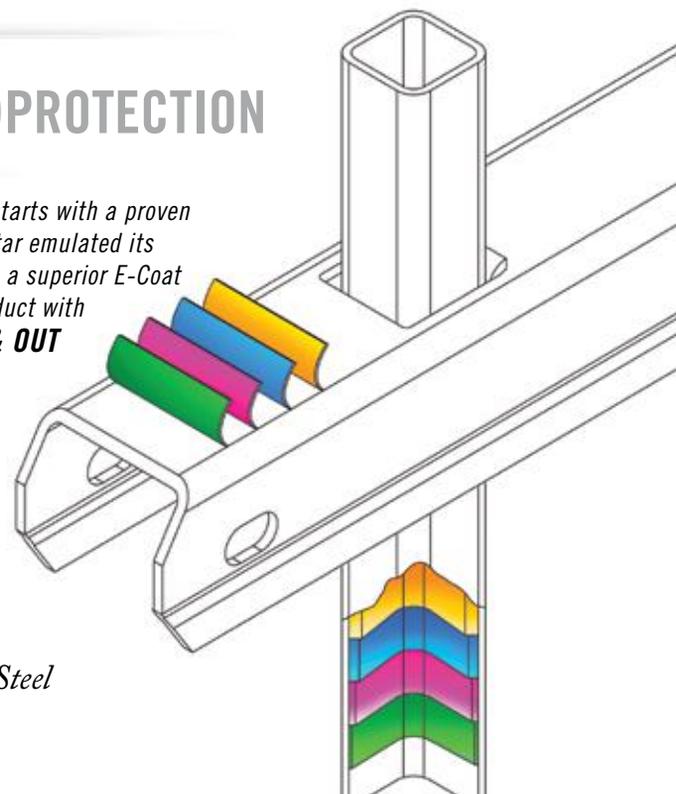
23



## LAYERED PROTECTION

*Protection against corrosion starts with a proven process, which is why Ameristar emulated its PermaCoat method to develop a superior E-Coat process that protects the product with complete coverage **INSIDE & OUT***

-  *Acrylic Topcoat*
-  *Epoxy Primer*
-  *Phosphate*
-  *PreGalvanized Steel*



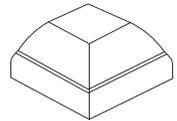
# PROFUSION WELDING

Montage II fence panels are fabricated through a **WELDING TECHNIQUE** that combines laser and fusion technology to create a virtually **INVISIBLE STRUCTURAL CONNECTION** at every picket to rail intersection. Unlike typical fence systems that are held together with unsightly screws, the ProFusion weld champions a “good neighbor” profile with sleek lines and **NO EXPOSED PICKET TO RAIL FASTENERS**. When compared to traditional decorative fencing, the Montage welded steel construction is unmatched in strength and durability.



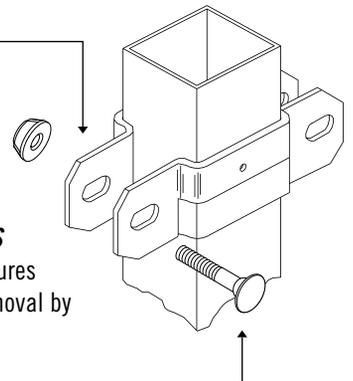
#### **PANEL BRACKET**

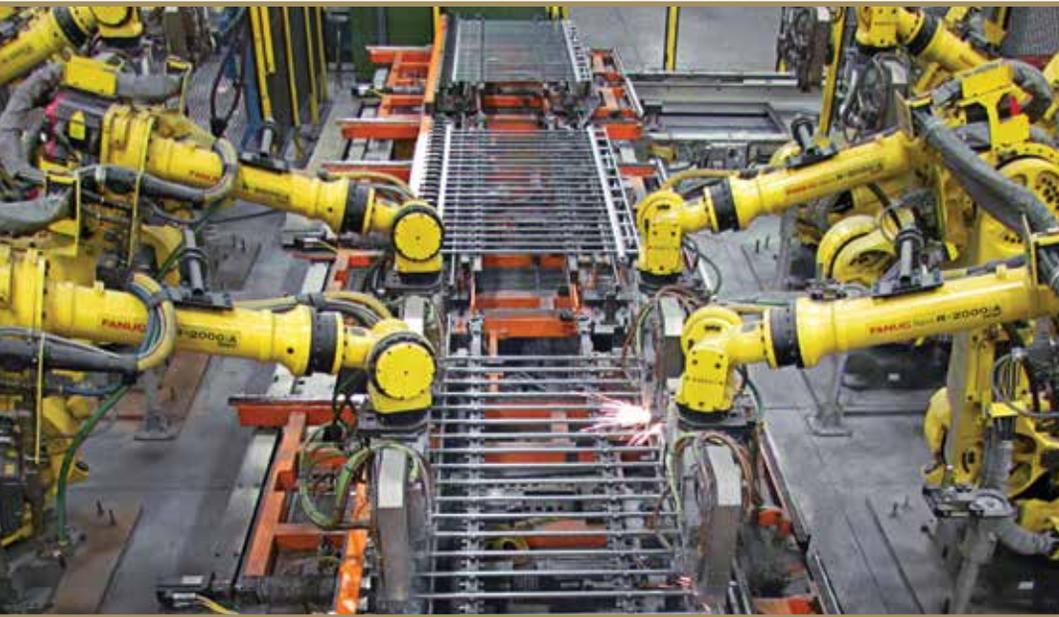
Universal Boulevard Bracket enables easy installation while allowing for adjustment of panel height and positioning



#### **SECURITY FASTENERS**

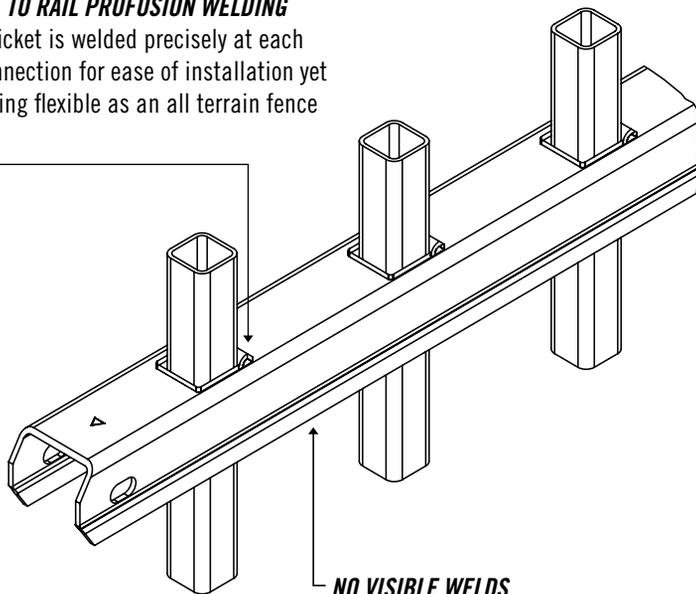
Security fastener secures the rail and deter removal by typical tools





**PICKET TO RAIL PROFUSION WELDING**

Each picket is welded precisely at each rail connection for ease of installation yet remaining flexible as an all terrain fence



**NO VISIBLE WELDS**

Profusion welding techniques are both strong and hidden from view providing a good neighbor profile

**INCREASED SECURITY**

Crafted from industrial grade steel, and precision welded by ProFusion techniques makes Montage II the best choice for perimeter security fencing.

**AESTHETIC DETAILS**

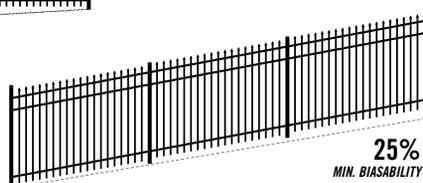
Montage II is manufactured not only for strength but also elegance. Featuring a “good neighbor” profile with no visible welds or screws, each picket to rail connection is concealed for visual appeal.

**RAKEABLE VS STAIR-STEP**

The ProFusion welded picket to rail connection is the method used to construct Montage II panels, which allows a minimum biasability of 25%, eliminating unsightly stair stepping of panels.



Stair-stepping panels



Fully rakeable panels

PEACE *of* MIND



*Ameristar's Montage II fence systems are backed by over 30 years of excellence in the fencing industry*

Buy AMERICAN



*Ameristar Fence Products is committed to providing products that meet the Buy American Act.*

BEING GREEN



*Ameristar products have the opportunity to earn LEED points.*

## ARCHITECTURAL SUPPORT & SOLUTION SPECIALISTS



*Ameristar's **Project Solution Specialists** are experienced in every facet of perimeter security design. Our goal is to assist the architectural community in finding the **best perimeter & entry solutions** for their projects. Ameristar's extensive library of project photos, CAD drawings, architectural specifications & project budget quotes are just a few of the services **our team offers to complete your project design.***

# SLIDE GATES & SWING GATES

*Egress & ingress* requirements are unique to each application. *Managing traffic flow & usage demands* are of the utmost importance, which is why Montage II is manufactured in a variety of gate types built to *balance function, security & beauty*.

Ameristar *Transport™* & *Passport™* sliding gates perfectly match the perimeter fence system to create a *seamless & stunning design* while exuding a *commanding presence* of security built to unite perimeter and entry.



# WHY CHOOSE AMERISTAR

## ► KNOWLEDGE & EXPERIENCE

Ameristar was chartered over *30 years ago* in response to the *demand by consumers & specifiers for specialty fence products*. Ameristar offers an *aesthetically pleasing product* that is both *high in quality & affordability*. This has been achieved by maximizing *high-volume productivity*, increasing product design strength, and promoting *simplistic installation*.

## ► PROVEN CAPABILITY

Ameristar's integrated *in-house process & extensive raw material inventory* results in much improved productivity and availability compared to the competition. By having a *vast finished goods inventory*, Ameristar is capable of *delivering finished products faster* than competitors who sublet the majority of their operations.

## ► INDUSTRY LEADERSHIP

Over the years Ameristar has continually *raised the bar* across the board in the *manufacturing of high quality*, innovative fencing products. Our demonstrated commitment to *upholding higher values* translates into superior products that *go far beyond* merely meeting minimum industry standards.



*Ameristar's world headquarters, manufacturing & coil processing facilities in Tulsa, Oklahoma, USA.*



### LEGEND

- ★ Ameristar Headquarters
- Sales & Service Centers

#1820-2002



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